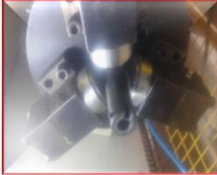



ADVIK P14		TPM CIRCLE NO :- 2	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET										
		TPM CIRCLE NAME : Joshile	LOSS NO. / STEP																			
		DEPT :- Manufacturing Engg.	RESULT AREA	P	Q	DEF :- A	C	D	S	M												
CELL :-A491	CELL NAME:- Auto Fuel Cock	MACHINE / STAGE :- Sealing/ Caulking						OPERATION :- Operation No. 40														
KAIZEN THEME : To Prevent the may happen Defect at caulking stage in A491 AFC Assy. cell		IDEA :- Auto provision to be provide in machine for caulking Roller life monitoring.																				
WIDELY/DEEPLY:-		COUNTERMEASURE:- Provided Auto provision in machine for caulking roller life monitoring by interlocking PLC logic & No chance of caulking area damage & crack in body due caulking roller.						<table border="1"> <tr><td>BENCHMARK</td><td>0</td></tr> <tr><td>TARGET</td><td>0</td></tr> <tr><td>KAIZEN START</td><td>24.02.2016</td></tr> <tr><td>KAIZEN FINISH</td><td>28.02.2016</td></tr> </table>					BENCHMARK	0	TARGET	0	KAIZEN START	24.02.2016	KAIZEN FINISH	28.02.2016		
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PROBLEM / PRESENT STATUS :- No Auto Provision in machine for caulking roller life monitoring.& May happen defect of Caulking area damage & crack in body due to caulking roller.		 Caulking roller						<table border="1"> <tr><td colspan="2">TEAM MEMBERS :-</td></tr> <tr><td colspan="2">N.S.Pujari , Mr. Dinesh</td></tr> <tr><td colspan="2">BENEFITS :-</td></tr> <tr><td colspan="2">1.Prevent In-house rejection.</td></tr> </table>					TEAM MEMBERS :-		N.S.Pujari , Mr. Dinesh		BENEFITS :-		1.Prevent In-house rejection.			
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<div style="background-color: red; color: white; padding: 10px; text-align: center;"> No Auto Provision for Roller life monitoring </div>		 Buzzer system of roller life over for operator awareness						<table border="1"> <tr><td colspan="2">KAIZEN SUSTENANCE</td></tr> <tr><td colspan="2">WHAT TO DO: ---</td></tr> <tr><td colspan="2">HOW TO DO: ---</td></tr> <tr><td colspan="2">FREQUENCY : Irreversible kaizen.</td></tr> </table>					KAIZEN SUSTENANCE		WHAT TO DO: ---		HOW TO DO: ---		FREQUENCY : Irreversible kaizen.			
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WHY - WHY ANALYSIS :- Why1: May happen defect of Caulking area damage & crack in body due to Roller Why2 : No Auto Provision for caulking roller life monitoring. Why 3:- No auto provision in machine for caulking roller life monitoring.		RESULT :- <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="background-color: yellow; border-radius: 50%; width: 150px; height: 150px; display: flex; align-items: center; justify-content: center;"> By Luck No defect due to caulking roller </div> <div style="background-color: green; border-radius: 50%; width: 150px; height: 150px; display: flex; align-items: center; justify-content: center;"> Prevent May happen defect by improvement. </div> </div>						<table border="1"> <tr><td colspan="3">COST INCURRED FOR MAKING KAIZEN</td></tr> <tr> <th>MATERIAL COST IN RS</th> <th>LABOUR COST IN RS</th> <th>TOTAL COST IN RS</th> </tr> <tr> <td>INR 2000.0</td> <td>0.0</td> <td>INR 2000.0</td> </tr> </table>					COST INCURRED FOR MAKING KAIZEN			MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS	INR 2000.0	0.0	INR 2000.0	
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REGISTRATION NO. & DATE: 1008 & 29.02.16																						
REGISTERED BY :- Guru Basappa																						
MANAGER'S SIGN :- N.S.Pujari																						